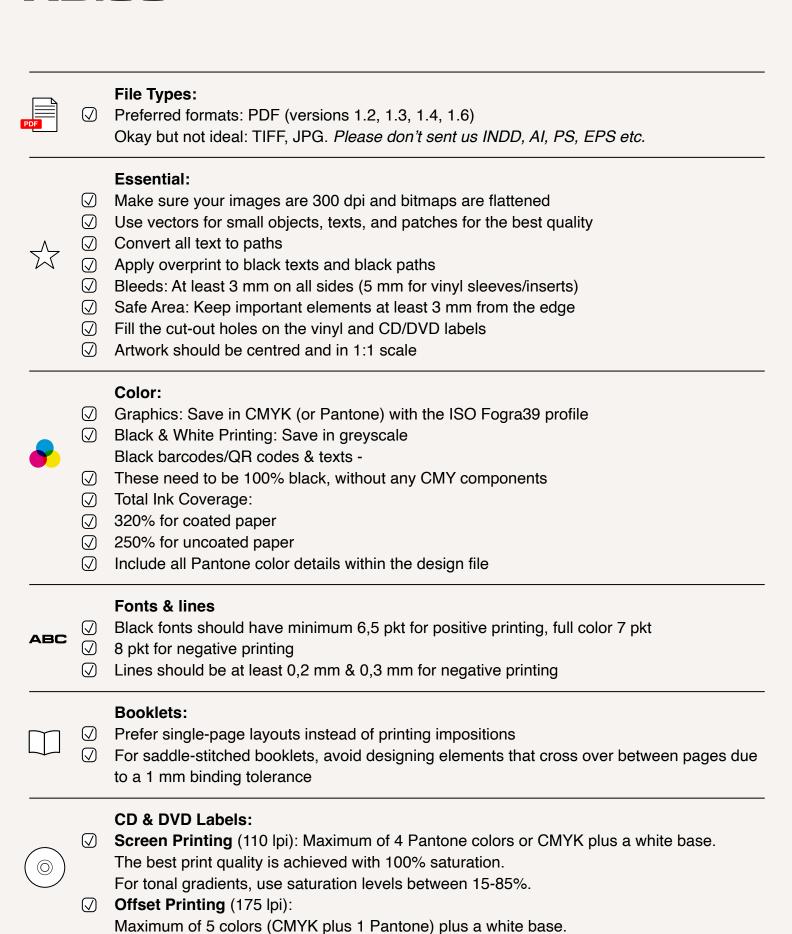
XDISC®

ARTWORK SPECIFICATIONS





XDISC[®]

ARTWORK SPECIFICATIONS

♦ ♦		Special Effects: Metallic Pantone colors: Cannot be used on labels Spot colors and varnish: Prepare as separate vectors with overprint attribute in seperate files Minimum width for spot varnish: 0.5 mm (negative: 1 mm) Minimum width for embossing: 2 mm Minimum width for hot stamping: 0.3 mm, with 0.4 mm space between lines
K	\bigcirc	Rich Black for Graphics: Coated Paper: C70 M60 Y60 K100 Uncoated Paper: C50 M40 Y40 K100 CD/DVD Labels: C60 M50 Y40 K100
	\bigcirc	File Organization: Save each component (like inserts or booklets) in separate files Do not put any non-printing info (specs, punchers, creasing, dimensions) on your artwork
	\bigcirc	File Transfer: Send your files via FTP server, Google Drive, WeTransfer, or DropBox
d		Proofing: After checking the files, our DTP department will prepare low-resolution preview files for your approval Please provide feedback and corrections after reviewing the previews For CMYK printing, we recommend ordering a color proof (we use GMG Proofing with Epson P5000) If you don't select the "Proofing" option, slight color deviations may occur
	\bigcirc	File Naming: Please name your file with the number of the die-cut that has been used Following these guidelines will help ensure your project turns out just the way you want it!
		Account FTP

Host: ftp2.x-disc.pl

User: **ftp-******

Password: *********

Each user receives an individual FTP account.

Upload - max. 80 Mbit/sec

24/7 access

NOTE! After 30 days, files are automatically deleted from the ftp server.