

**Material for Disc Pressing:**

You can provide the material for pressing in the form of:

- Source Disc
- Disc Image

**Source Discs:**

- Use high-quality recordable discs for source discs(CD-R, DVD+/-R/R DL) or pressed DVDs/CDs.
- Ensure the disc surface is free from defects, scratches, or fingerprints before burning.

**Burn the disc at the appropriate speed for its format:**

- CD-Audio and CD-R 700MB - x4
- CD and CD-R 700MB - x24
- DVD5 and DVD-R 4.7GB - x16
- DVD9 and DVD-R DL 8.5GB - x8

**Acceptable Formats:**

- CD-Audio with CD-Text (Red Book)
- CD-ROM Mode 1 (Yellow Book)
- CD-ROM XA Mode 2 (VCD, SVCD) (Yellow Book)
- CD-Extra Mixed Mode (data + audio) (Yellow Book)
- DVD-ROM (DVD-Forum)
- DVD-Video (DVD-Forum)
- DVD-Audio (DVD-Forum)

**Acceptable File Systems:**

- ISO9660 (with Joliet and/or RockRidge)
- ISO/UDF
- UDF

<b>CD Audio</b>	<b>max 78 min</b>
<b>CD-ROM</b>	<b>max 682 MB</b>
<b>Mini-CD Audio</b>	<b>max 23 min</b>
<b>Mini-CD ROM</b>	<b>max 210 MB</b>
<b>DVD-5</b>	<b>max 4,7 GB</b>
<b>DVD-9</b>	<b>max 8,54 GB</b>
<b>DVD-10</b>	<b>max 2x4,7 GB</b>

**Disc Image Transfer:**

- Preferred method: **FTP** (login details provided after order) or Wetransfer link
- Alternatively, use portable HDDs or Flash drives.
- Acceptable formats: **DDP ver. 2.00ISO**, NRG, CUE/BIN, CUE/WAV, IMG, MDS/ISO,

**Essentials:**

- Include an MD5 checksum file with disc images to verify correctness. Download a free MD5 tool: <http://md5summer.org/md5v12005.zip>
- Ensure the material is in the correct format and plays correctly. We suggest testing the source disc on multiple devices (for CD-ROMs and DVD-ROMs) and on CD (for CD-Audio) or DVD players (for DVD-Video).
- For increased security, we recommend sending two source discs.
- Label source discs with markers intended for this purpose. **NEVER use a pen!**
- Compress your files in ZIP or RAR.

*Note: XDiSC S.A. does not interfere with the content of the source discs and is not responsible for inaccuracies in the submitted material or errors duplicated on the produced discs that do not result from the pressing process.*

*For materials longer than 78 minutes, we reserve the right to not consider complaints regarding sound quality and the proper functioning of the discs.*